

DIONE

Technical Sheet



DIONE

Based on current trend Dione was designed to touch differently combining wood – fabric.

Metal details on the legs of furniture, add a totally unique style.

Produced with high quality standards, in olive wood and oak, in a variety of colors.



DIONE

bed with bedside tables

Headboard (bed)

Fabric cover, removable.

The internal structure is compact framework by chipboard and mdf.

Legs-Crossbeams

Iron frame.

Fabric cover, removable.

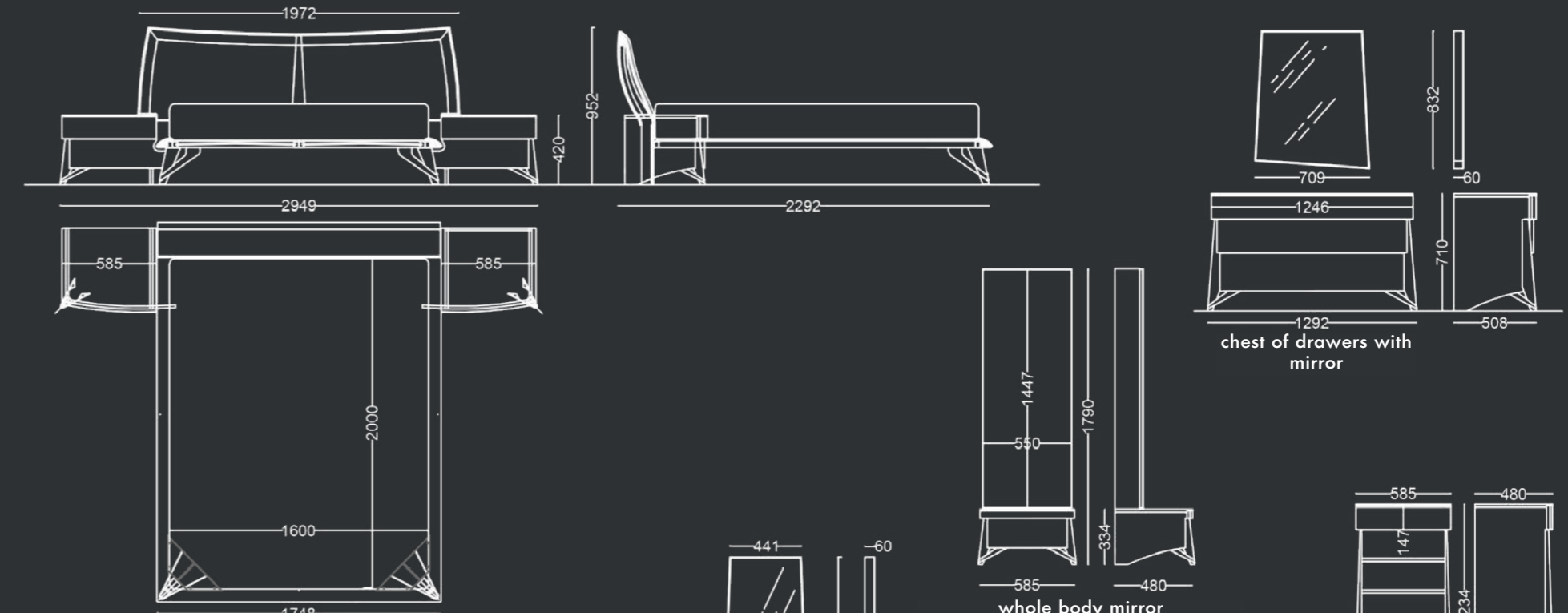
Frames-Mattress bases:

JOIN offers two types of frames:

Join Metal Frame: The frame is made of (8) rows of orthopedic slats, 163mm. wide and 8mm thick, of Spanish eucalyptus wood, covering 74% of the bed frame's free surface; the wooden slats are covered with a beech film face, ideal for special configuration and quality spring mattresses. Upholstered with a special non slip fabric that allows the mattress to breathe.

Join Metal Frame Plus: It is made of rigid wooden boards from eucalyptus, covered with a sheet of natural cork, 185mm wide (to protect the fabric and to stop the mattress from sliding), with 15mm gaps in between for ventilation, covering 89% of the bed frame's free surface. The product is patented: Patent No1008041 and design patent: Certif. Design No: 6003514.

The standard bed dimensions are for 1,61m x 1,95m and for 1,60m x 2,00m mattresses.



EXTERIOR DIMENSIONS			BEDSIDE TABLE		
Width	Length	Height	Width	Length	Height
294,9cm (total)	229,2cm	95,2cm	58,5cm	50,2cm	42cm
197,2cm (headboard)			50cm		
174,8cm (front)			45cm		

whole body wall mirror

whole body mirror with storage box

chest of drawers with mirror

tall chest of drawers

DIONE

bedside table

TECHNICAL INFORMATION

The internal structure is compact framework by chipboard and mdf.

Wooden surfaces:

Mdf, lined with oak, rustic oak, European ash, walnut natural veneer.

Runner systems:

Hettich Quadro 23 SFG, load capacity up to 25 kg, certified according to ENISO 9001, guarantee of 80.000 open/close cycles.

Metallic solid iron, coloured with electrostatic paint at the leg.

Solid wood, European ash at the leg.



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chest of drawers

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The led type lighting units used at the optional equipment are produced by the German company Halemeier.

The furniture mechanisms are produced by the German company Hettich.

The varnishes applied are Mile-si wood coating, environmentally friendly, with ISO14001 certification.

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* Patent design 001144006900113 14,32

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